

Certificate

Quality requirements for fusion welding of metallic materials as per

BS EN ISO 3834-2:2021

Part 2: Comprehensive Quality Requirements

**Dustacco Engineering Ltd.
Towerworks, Stoneygate Road,
Newmilns, Ayrshire, Scotland,
KA16 9AJ,
United Kingdom.**

Company Registered Address: As above
(None Manufacturing Location)

Product Type

Manufacture including fabrication and welding of pipe spools, structural steelwork, pipe skids, pipe bridges, lifting gantries, runway beams, stairways, handrails, and access platforms.

Certificate Registration No.	GB02179	Effective date	11/11/2024
Audit Report No.	2024/33141	Valid until	10/11/2029
		Initial certification	11/11/2024

Refer to annex 1 for the certification scope, and annex 2 for any additional locations, if applicable.

London, 11/11/2024

Signed for and on behalf of TÜV UK Limited, the Certification Body



This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time and its validity is subject to regular surveillance audits.

Company
TÜV UK Ltd. AMP House, Suites
27 - 29, Fifth Floor, Dingwall
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Annex 1

BS EN ISO 3834-2:2021

Certificate Registration No. GB02179

Dustacco Engineering Ltd.
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Product Standards	PED 2014/68/EU, PESR 2016: No 1105, BSEN 1090-2:2018, ASME B31.1:2022, ASME 31.3:2022 & BSEN 13480-1:2024.
Welding and Inspection Standards	BSEN ISO 15614-1:2004+A2:2012, BSEN ISO 15614-1:2017+A1:2019, BSEN ISO 5817:2023, BSEN ISO 9606-1:2017, ASME IX:2023, ASME V:2023, ASME B31.1:2022 & ASME B31.3:2022.
Parent Materials	Material groups: 1.1, 1.2, 1.3 & 11.1 up to 460MPa yield strength, 8.1, 10.1 & 10.2 as per PD CEN ISO/TR 15608:2017.
Welding and Allied Processes	111: MMA - Manual metal arc welding, 135: MAG - Manual metal active gas with single solid wire electrode and 141: TIG - Manual tungsten inert gas with single solid electrode as per BS EN ISO 4063:2023.
Welding Co-ordinators	Mr. Fraser Watt – Specific level knowledge verified by professional technical interview. Mr. David Lee – Comprehensive level knowledge verified by professional technical interview.



London, 11/11/2024

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